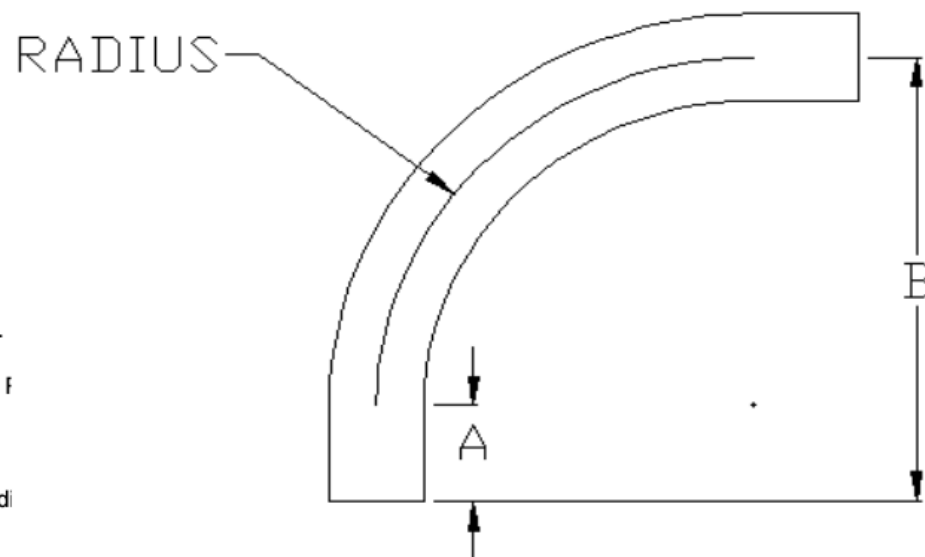


**SIGNED DRAWINGS MUST ACCOMPANY PURCHASE ORDER OR  
DIMENSIONS OF FITTINGS WILL NOT BE GUARANTEED**



SIZE	A	B	RADIUS
2"	4.5	14	9.5
3"	4.5	18.5	14
4"	5	23	18

Specifications for HDPE

All fittings for HDPE pipe meet or exceed the following specifications.

ASTM F714 Standard Specification for Polyethylene (PE) Plastic Fittings  
(SDR-PR) Based on outside diameter.

ASTM D1248 Standard Specification for Polyethylene Plastic Molded Fittings  
Extrusion

ASTM D3350 Standard Specification for Polyethylene Plastic Pipe and Fittings  
Filling Material

ASTM D3035 Standard Specifications for Polyethylene (PE) Plastic Pipe Fittings  
(SDR-PR). Based on Controlled Outside Diameter.

Description: FAB 90 DEGREE SWEEP BEND

Material: HDPE

Size: IPS

Configuration: ALL PLAIN ENDS

DATE 9/5/2014

**DISCLAIMER - PLEASE READ**

- 1) All dimensions approximate, subject to change without notice  
--Angle tolerance is +/- 2 degrees  
--All other dimensions to +/- 1"
- 2) This drawing only applicable if a copy is referenced at time of order.  
--Without a copy of drawing, fitting construction may differ from that shown.
- 3) Subject to manufacturer's terms and conditions.

DE